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DRG NO  
QB21886/QB21890

SH  
A \* A

ISS  
P2Z

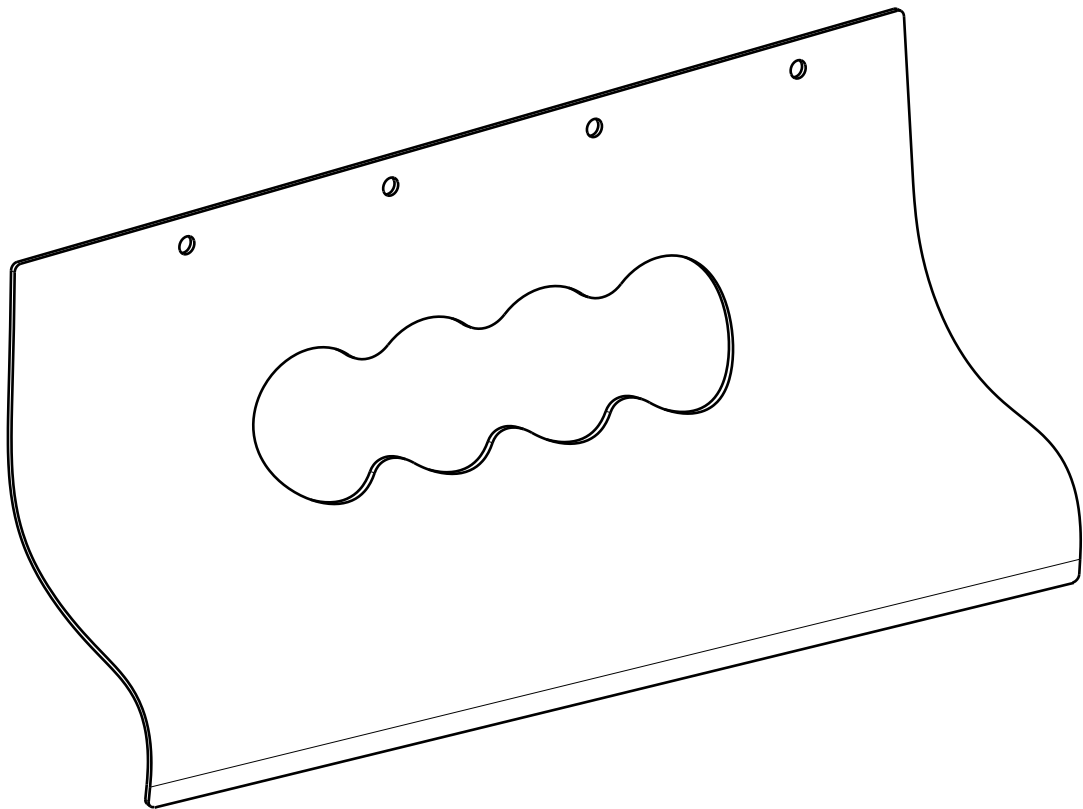
1

NOTES:

1. VENDORS NAME : ARRK EUROPE LTD
2. VENDORS ADDRESS : NUNEATON TECHNICAL CENTRE  
CALDWELL ROAD, NUNEATON,  
WARWICKSHIRE,  
CV11 4NG
3. PALL AEROSPACE PART NUMBER : QB21886 (PORT) QB21890 (STBD)
4. VENDORS PART NUMBER: QB21886 (PORT) QB21890 (STBD)
5. PART IDENTIFICATION: PALL AEROSPACE PART NUMBER ...  
VENDOR PART NUMBER...  
FINAL INSPECTION STAMP...  
INSPECTION DATE...(MMYYYY)  
CODE / MANUFACTURER'S BATCH NUMBER ...  
SERIAL NO, CONCESSION NO ...(AS APPLICABLE)
6. PART CLASSIFICATION: CLASS 2
7. WEIGHT: ≤151g
8. PART LAY-UP TO BE AS FOLLOWS: MATERIAL HEXCEL 913C-833-40%

9. FINISH : PRIMER PAINT WITH 5014 Pu CODE No. 5425/0000 WHITE  
ALL OVER. MAX PORE SIZE 0.5MM OVER 3% OF SURFACE.
10. ALL UNSPECIFIED COMPONENT GEOMETRY TO BE MANUFACTURED IN  
ACCORDANCE WITH CATIA MODEL (QB21886/QB21890) TO THE SAME ISSUE AS DRAWING.
11. DESIGNED IN ACCORDANCE WITH SOW-B05043-002 ISS1 & ECM-PA110\_001
12. GLASS LAYER DESIGNATED 'PLY X' TO BE APPLIED IN HASHED REGION.  
MATERIAL TENCATE E722-02-300 38%

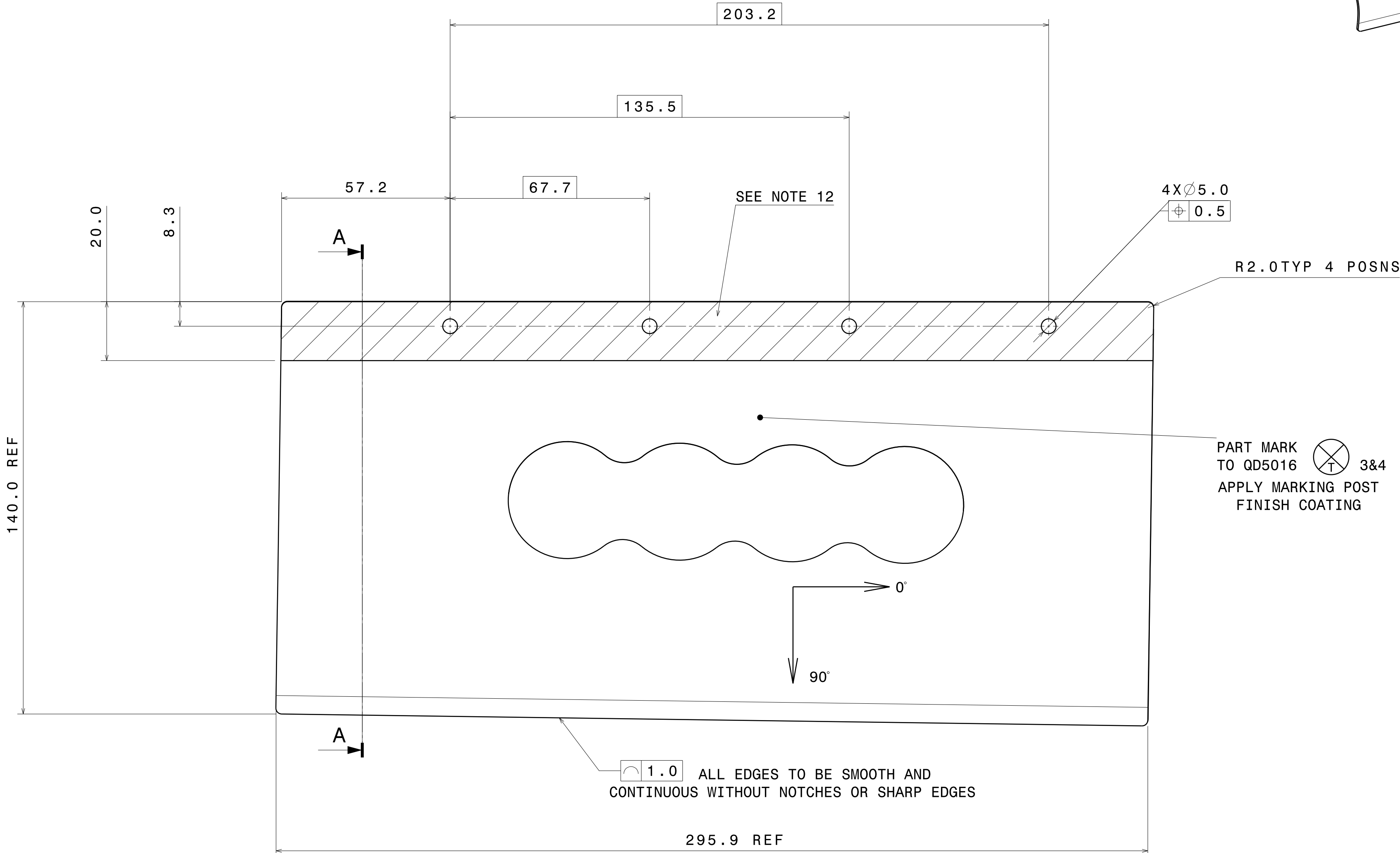
ZONE	ISS	DESCRIPTION	DATE	MODIFIED	APPROVALS
ALL	P2Z	ADDED DRAWING DETAIL. ECR R41037 INCORPORATED.	5 NOV 2014	DRG CHCK: T CLARK	
		CHANGE CODE: P1	5 NOV 2014	PROJ ENGR:	
				MFG ENGR:	
				TECH APPL:	
			5 NOV 2014	DSGN APPL: D P SMITH	



ISOMETRIC VIEW  
N.T.S



PLY NUMBER	PLY DIRECTION	NOTES
1	0°	
2	45°	
3	0°	
4	45°	
5	0°	
X*	N/A	SEE NOTE 12

1.8  
APPLIES GLASS AREA ONLY



SECTION VIEW A-A  
SCALE 1:1

QB21886 - PORT - AS DRAWN  
QB21890 - STBD - OPP HAND

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	TOLERANCES ARE:				DRAWN BY	A MOSS	28 JUL 2014			
	DECIMALS				DRG CHCK	T CLARK	29 JUL 2014			
	ANGLES				PROJ ENGR					
	APPLICATION				MFG ENGR					
	NEXT ASSY				TECH APPL					
	USED ON				DSGN APPL					
	DO NOT SCALE DRAWING				CONTRACT NO					
	SURFACE FINISH				3.2/					
	X. ± 0.5				± 0.5 DEG					
.X ± 0.25										
.XX ± 0.125										
.XXX ± -										
SIZE				CAGE CODE	DRG NO	ISS				
A1.				U0088	QB21886/QB21890	P2Z				
SCALE				N, T, S	WEIGHT	SHEET A	OF A			

CAD LOCATION  
UKEH\_CATDRW-133623

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